

VILLACRYL SOFT | Preparation Instructions



1
Take off the final functional impression with the existing denture.



2
Fill the functional impression body with **Stodent III** stone.



3
Fix the model with the denture in the reline jig (up to the largest bulge on artificial teeth).



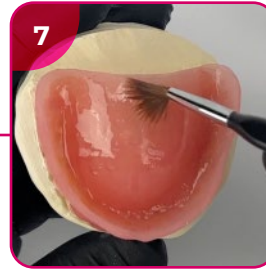
4
Remove the denture from the model and peel off the impression material from the inner surface of the denture.



5
Trim the edges of the denture plate by 2-3 mm and make a 1 mm by 1.5 mm stepped notch in the denture using the **4Shine Cutter AC** series cutters.



6
Cover the working model with a brush twice with the **Izo-Sol** insulating liquid. Wait until the insulating film is formed.



7
Wipe the inner surface of the denture in the relining area with an acrylic monomer to degrease it.



8
Measure 1g of liquid for 1.5g of powder.



9
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10
Mix in a chemically resistant cup and wait for gelling.



11
Apply the prepared material to the inner surface of the denture in the relining area and on an insulated stone model.



12
Place the denture with the applied material on the model and remove excess acrylic.



13
Tighten the screws of the reline jig and cure for 30 minutes at 65 °C and 2 bar pressure.



14
Remove excess of polymerized **Villacryl SOFT** with a scalpel.



15
Using the **4Shine EC 274.176.060** cutter, align the edge of the denture.



16
Pre-polish the denture using **4Shine Polishing Powder HARD**.



17
Polish to a high gloss using **4Shine Polishing Paste ACRYLIC**.



18
Apply a thin layer of varnish on the entire surface of the relining, repeat the operation after about 2 minutes.



19
Final appearance of the relined denture.



NOTICE!