everall7

VILLACRYL

Dental acrylics

everall7

DENTAL ACRYLICS

The acrylic resins of the VILLACRYL product line facilitate the work of a dental technician and enable the production of high-quality dentures in a simple and quick manner.

The Villacryl product line includes acrylic resins that are used in traditional prosthetic techniques. **High strength and fracture resistance** as well as different colours and **degrees of translucency**, high material stability and biocompatibility with soft tissues contribute to greater patient comfort.

PRODUCT RECOMMENDED BY POLSKIE TOWARZYSTWO TECHNIKÓW DENTYSTYCZNYCH

If you care about work efficiency,
VILLACRYL
this is the perfect choice!

VILLACRYL H PLUS

everall7

DESCRIPTION

Villacryl H Plus is a heat-curing acrylic resin, intended for denture bases, removable full or partial dentures and for the indirect relining of removable dentures. They are easy to prepare and finish, and offers a stable shape, reliability and high quality of work performed.

ADVANTAGES

- Relined by soft and hard materials,
- Colour stability,
- Highly aesthetic,
- Heavy metals free,
- Biologically neutral,
- High mechanical strength.

Technical data

*According to the standard EN ISO 20795-1 „Dentistry — Base polymers - Part 1: Denture base polymers".

Mixing ratio	24 g powder / 10 g (10,5 ml) liquid
Dough time	20-25 min. (temp. 23°C)
Working time	25-30 min. (temp. 23°C)
Polymerization time	30 min. – 60°C → 100°C 30 min. – 100°C 30 min. – air cooling
Flexural strength	> 65* MPa
Solubility	< 1,6* µg/mm³
Sorption	< 32* µg/mm³

Colours

0 - transparent
V2 - milk pink veined
V3 - dark pink veined
V4 - pink veined
T4 - pink

Available packagings

Set		Powder
0	V1000Z02: 750 g + 400 ml	V1000P04: 750 g V1000P03: 4 kg
V2	V100V2Z09: 750 g + 400 ml	V100V2P18: 750 g V100V2P17: 2 kg V100V2P10: 4 kg
V3	V100V3Z11: 750 g + 400 ml	-
V4	V100V4Z12: 750 g + 400 ml	V100V4P15: 750 g V100V4P13: 2 kg V100V4P14: 4 kg V100V4P19: 20 kg
T4	V100T4Z08: 750 g + 400 ml	-

Liquid
V100L06: 400 ml
V100L05: 1 l

VILLACRYL H RAPID

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DESCRIPTION

Villacryl H Rapid is a heat-curing acrylic resin for rapid polymerization that has been specially developed to accelerate the technological process in the dental laboratories. Supports making plates of removable full and partial dentures as well as indirect relining of dentures. Fast polymerization shortens the process time by up to half.

ADVANTAGES

- Saves approximately 60 minutes in denture preparation time,
- Plastic consistency of the acrylic dough during stuffing in a polymerization flask,
- Heavy metals free,
- Biologically neutral.

Technical data

*According to the standard EN ISO 20795-1 „Dentistry — Base polymers - Part 1: Denture base polymers".

Mixing ratio	24 g powder / 10 g (10,5 ml) liquid
Dough time	8-10 min.
Working time	20 min.
Polymerization time	10 min. – 80°C → 100°C 20 min. – 100°C 20 min. – cooling at room temperature
Flexural strength	> 65* MPa
Solubility	< 1,6* µg/mm³
Sorption	< 32* µg/mm³

Available packagings

Set		Powder
0	V110Z01: 750 g + 400 ml	-
V2	V110V2Z05: 750 g + 400 ml	-
V4	V110V4Z07: 750 g + 400 ml	V110V4P11: 750 g V110V4P08: 2 kg V110V4P09: 4 kg

Liquid
V110L04: 400 ml
V110L02: 1 l

Colours

0 - transparent
V2 - milky pink veined
V4 - pink veined

VILLACRYL H RAPID FN

everall7

DESCRIPTION

Villacryl H Rapid FN is acrylic material for rapid thermal polymerization that has been specially prepared to accelerate the technological process in the dental and technical laboratories. Using it supports making bases of removable full and partial dentures as well as indirect relining of dentures. Fast polymerization shortens the process time by up to half.

ADVANTAGES

- Saves approximately 60 minutes in denture preparation time,
- Plastic consistency of the acrylic dough during stuffing in a polymerization flask,
- Heavy metals free,
- Biologically neutral.

Technical data

*According to the standard EN ISO 20795-1 „Dentistry — Base polymers - Part 1: Denture base polymers".

Mixing ratio	23 g powder / 10 g (10,5 ml) liquid
Dough time	8-10 min. (temp. 23°C)
Working time	20 min. (temp. 23°C)
Polymerization time	10 min. – 80°C → 100°C 20 min. – 100°C 20 min. – cooling at room temperature
Flexural strength	> 65* MPa
Solubility	< 1,6* µg/mm³
Sorption	< 32* µg/mm³

Available packagings

Set		Liquid
V4	V260V4Z01: 750 g + 400 ml	V260L01: 400 ml

Colours

V4 - pink veined

VILLACRYL SP

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DESCRIPTION

Villacryl SP is a cold-curing acrylic resin for acrylic parts of frameworks, complete and partial dentures, with the use of hydrocolloid masses, silicones for masks and duplicating silicones. Useful for repair and indirect relining as well.

ADVANTAGES

- Rapid denture production by pouring technique using a silicone mask,
- Easy to prepare and process,
- Good masking of the metal parts of the denture,
- Heavy metals free,
- Biologically neutral.

Technical data

*According to the standard EN ISO 20795-1 „Dentistry — Base polymers - Part 1: Denture base polymers".

	Acrylic parts of partial dentures	Settling infusion dentures
Mixing ratio	10 g powder / 7 ml (6,5 g) liquid	10 g powder / 5,2 ml (5 g) liquid
Dough time	60-90 s (23°C)	30-60 s (23°C)
Polymerization time	50-60°C Minimum 20 min. 2 bar	60°C 30 min. 2 bar
Flexural strength	> 60* MPa	
Solubility	< 8* µg/mm³	
Sorption	< 32* µg/mm³	

Colours

0 - transparent
V2 - milky pink veined
V4 - pink veined

Available advantages

Set		Powder
0	V120Z01: 500 g + 300 ml	-
V2	V120V2Z03: 500 g + 300 ml	-
V4	V120V4Z04: 500 g + 300 ml	V120V4Z05: 500 g

Liquid
V120L06: 300 ml

VILLACRYL S

everall7

DESCRIPTION

Villacryl S is a self-curing acrylic resin intended for the repair and indirect relining of removable dentures. Fully compatible with resins from the Villacryl H Plus line thanks to the matching colour range.

ADVANTAGES

- Easy to prepare and process,
- Quick to manufacture, thanks to the good connection to hot-curing materials,
- The same range of colours as in the Villacryl H Plus and H Rapid line guarantee high aesthetics of the repair,
- Heavy metals free,
- Biologically neutral.

Technical data

*According to the standard EN ISO 20795-1 „Dentistry — Base polymers - Part 1: Denture base polymers".

Mixing ratio	10 g powder / 5,3 ml (5 g)
Dough time	8 min.
Polymerization time	Minimum 20 min. 50-60°C 2 bar
Flexural strength	> 60* MPa
Solubility	< 8* µg/mm³
Sorption	< 32* µg/mm³

Available packagings

Set	Powder
0 V1300Z01: 100 g + 50 ml	V1300P08: 1 kg
V2 1300V2Z04: 100 g + 50 ml	-
V4 V1300V4Z05: 100 g + 50 ml	V130V4P06: 1 kg
T4 V1300T4Z03: 100 g + 50 ml	V130T4P11: 1 kg

Liquid
V130L02: 200 ml
V130L07: 500 ml

Colours

0 - transparent
V2 - milk pink veined
V4 - pink veined
T4 - pink

VILLACRYL IT

everall7

DESCRIPTION

Villacryl IT is a self-curing acrylic resin for the fabrication of individual impression trays. Speed and ease work is provided by the formula thanks which material is suitable for the job at the moment after mixing the powder with the liquid.

ADVANTAGES

- Rigid and stable,
- Heavy metals free,
- Easy to prepare and process,
- Works at the moment after mixing,
- Does not stick to hands.

Technical data

Mixing ratio	21 g powder / 6 ml (5,6 g)
Dough time	1 min.
Working time	4-5 min. (23°C)
Polymerization time	8-12 min.
Flexural strength	> 15 MPa

Available packagings

Set		**Powder**
GREEN	V140ZZ04: 750 g + 200 ml	V140ZP02: 750 g
PINK	V140RZ03: 750 g + 200 ml	V140RP05: 750 g

Liquid
V140ZL01: 200 ml

Colours

- Green
- Pink

VILLACRYL ORTHO

everall7

DESCRIPTION

Villacryl Ortho a transparent acrylic resin for low-temperature pressure polymerization intended for the fabrication of removable orthodontic appliances by pouring powder on the model and soaking with monomer ("salt and pepper" method) and for repairing orthodontic appliances.

ADVANTAGES

- Possibility of individual creation of a colour of any saturation,
- Economical, just add colour concen trate to get a variety of colours,
- Low absorption of fluids from the oral cavity,
- Biologically neutral,
- Thanks to the quick gelation the mass does not flows down from the model,
- Perfect transparency of the acrylic resin,
- Easy to prepare and process.

Technical data

*According to the standard ISO 20795-2 "Dentistry — Base Polymers - Part 2: Orthodontic Base Polymers".

Polymerization time minimum	20 min. 50-60°C 2 bar
Flexural strength	> 50* MPa
Solubility	< 5* µg/mm³
Sorption	< 32* µg/mm³

Available packagings

Set	Powder
0 V160Z01: 500 g + 250 ml + 3 x 12 ml	V1600P07: 500 g V1600P05: 2 kg V1600P06: 4 kg

Liquid
V160L03: 250 ml
V160L04: 500 ml
V160L02: 1 l

Colours

0 - transparent

VILLACRYL ORTHO MIX

everall7

DESCRIPTION

Villacryl Ortho MIX is a cold-curing transparent acrylic resin intended for the production of removable orthodontic appliances by the pouring powder on the model and soaking with monomer ("salt and pepper" method) and acrylic dough and for the repair of orthodontic appliances.

ADVANTAGES

- Economical, just add colour concentrate to get a variety of colours,
- High mechanical strength,
- Biologically neutral,
- Versatility of applications in the dental and technical laboratories,
- Easy to prepare and process.

Technical data

According to the standard ISO 20795-2 "Dentistry — Base Polymers - Part 2: Orthodontic Base Polymers".

Mixing ratio	24 g powder / 10 ml liquid
Dough time	6-7 min.
Working time	Ok. 15 min.
Polymerization time minimum	20 min. 45-55°C 2 bar
Flexural strength	> 50* MPa
Solubility	< 5* µg/mm³
Sorption	< 32* µg/mm³

Available packagings

Set
V170Z01: 500 g + 250 ml + 3 x 12 ml

Colours

0 - transparent

VILLACRYL ORTHO COLOUR CONCENTRATES

DESCRIPTION

Colour concentrates for **Villacryl Ortho** allow you to get any colour of the orthodontic appliance. **8 colours** giving the possibility of creating intermediate colours.

ADVANTAGES

- Possible to individually create colour of any saturation,
- Devices made with Villacryl Ortho with the use of various colour concentrates, have high aesthetic value and colour stability.

Colours

- **V1809P08:** blue 50 ml
- **V1808P07:** light green 50 ml
- **V1807P06:** dark green 50 ml
- **V1806P05:** purple 50 ml
- **V1805P04:** raspberry 50 ml
- **V1804P03:** red 50 ml
- **V1803P02:** orange 50 ml
- **V1802P01:** yellow 50 ml

VILLACRYL STC HOT

everall7

DESCRIPTION

Villacryl STC HOT a hot-curing acrylic material for the veneering of crowns and bridges as well as temporary restorations.

ADVANTAGES

- Fast polymerization,
- Possibility to make temporary crowns and bridges,
- Possibility of veneering metal structures,
- Naturalness of the restoration,
- Optimum strength and elastic properties,
- Shades based on VITA® ensure a good colour match in the patient's mouth.

Technical data

*According to the standard EN ISO 10477 „Dentistry — Polymer-based crown and veneering materials".

Mixing ratio	2,4 g powder / 1 ml (1 g) liquid
Dough time	8-10 min.
Working time	20 min.
Polymerization time	10 min. - 80°C → 100°C 30 min. - 100°C
Solubility	< 7,5* µg/mm³
Sorption	< 40* µg/mm³

Colors

according to VITA® Classic

- A1 • A2 • A3 • A3,5 • A4
- B1 • B2
- C2 • C4
- D2

Available packagings

Set	
	V210Z13: Villacryl HOT
A1	V210A1Z01: 80 g + 40 ml
A2	V210A2Z02: 80 g + 40 ml
A3	V210A3Z03: 80 g + 40 ml
A3,5	V210A35Z04: 80 g + 40 ml
A4	V210A4Z05: 80 g + 40 ml
B1	V210B1Z06: 80 g + 40 ml
B2	V210B2Z07: 80 g + 40 ml
C2	V210C2Z08: 80 g + 40 ml
C4	V210C4Z09: 80 g + 40 ml
D2	V210D2Z12: 80 g + 40 ml

VILLACRYL STC

everall7

DESCRIPTION

Villacryl STC - self-curing acrylic resin for the fabrication of temporary crowns and bridges and the repair of temporary crowns and bridges with acrylic veneers. Powder and liquid form. Initial crown formation and material hardening take place directly in the patient's mouth.

ADVANTAGES

- Maximum curing temperature in the patient's mouth is only 37°C,
- Ease of use in the dentist's office,
- Aesthetic colour shades,
- Low self-curing temperature,
- Short self-curing time,
- Well tolerated by patients,
- Heavy metals free,
- Biologically neutral.

Technical data

Mixing ratio	2 g powder / 1,0 ml (1,0 g) liquid
Dough time	30 s
Working time	90 s
The polymerization process in the patient's mouth	4 min.
Polymerization time	15 min. – 50-65°C with the addition of a hardener 2 g / 200 ml water
Max. temperature during polymerization in mouth	37°C

Colours

(the closest to the VITA® **A-1**, **A-3**, **A-4** shades)

- 1 (A-1)
- 2 (A-3)
- 3 (A-4)

Available packagings

Set
V200Z05: powder 3 x 20 g + liquid 40 ml + hardener 40 g

VILLACRYL HARD

everall7

DESCRIPTION

Villacryl Hard - cold-curing acrylic material intended for temporary relining of dentures directly in the patient's mouth. Thanks to the low temperature polymerization is fully safe for the patient.

ADVANTAGES

- Low polymerization temperature in the patient's mouth,
- Convenient for use in a dentist's office,
- Easy to prepare and process,
- Enables quick denture relining,
- Bonds well with the denture base,
- Provides the patient comfort of using the denture,
- Heavy metals free,
- Biologically neutral.

Technical data

Mixing ratio	2,35 g powder / 1,5 ml (1,3 g) liquid
Dough time	90 s
Polymerization process in the patient's mouth	2 min.
Polymerization time according to the instructions for use	30 min. – 50-60°C with the addition of a hardener 2 g / 200 ml
Surface hardness	72 Shore D

Available packagings

Set
V190Z02: 60 g + 40 ml + 10 ml

Colours

- Pink

VILLACRYL SOFT

everall7

DESCRIPTION

Cold polymerization acrylic material for temporary soft linings of acrylic dentures. **Villacryl SOFT** in the new formula does not contain dangerous phthalates, it has been tested by certified institutes and medical authorities. The stability of parameters and functional properties are guaranteed for 30 days of use in the patient's mouth.

ADVANTAGES

- Phthalate-free,
- Cold curing formula,
- For use in the dental laboratory,
- Easy to prepare and process,
- Good adhesion to acrylic dentures,
- Well-balanced softness.

Technical data

*According to the standard EN ISO 10139-1 „Dentistry — Soft lining materials for removable dentures - Part 1: Materials for short-term use".

Mixing ratio	1,5 g powder / 1,0 g liquid
Gelation time (23 ± 2°C)	2 - 3 min.
Polymerization Pressure method	30 min. 65°C 2 bar
Shore hardness A0 after 2h	30 < Shore A0 ≤ 50*
Shore hardness A0 after 7h	Shore A0 < 60*
Cooling	Remove the model from the polymerizer and cool to room temperature.

Colours

T4 - Pink

Available packagings

Set
V150Z03: powder 60 g + liquid 40 ml + varnish 10 ml

FORM PLAST

everall7

DESCRIPTION

Self-curing, burning without residue acrylic resin **Form Plast** is intended in particular for modeling prosthetic restorations, crowns, telescopic crowns, clasps, adhesive bridges, as well as for all auxiliary work in the dental technology laboratory and dental office.

ADVANTAGES

- Minimal polymerization shrinkage,
- Short polymerization time,
- Due to the quick gelation of the mass, it does not run off the plaster model,
- Residue-free combustion,
- Economical packaging,
- Contrasting red colour.

Technical data

Polymerization process	4 min. (23 °C)

Colours

- Red

Available packagings

Set
V220Z01: red: 30 g + 2 x 12 ml
V220Z02: 100 g + 2 x 50 ml + accessories

Liquid
V220L02: 12 ml

Accessories
TP038: Brush - 1 szt.
TP038Z: Brush - 4 szt.
TP037: Pourer - 12 szt.
TP007: Acrylic strands - 5 g

4SHINE POLISHING PASTE

POLISHING PASTE IN STONE

everall7

4SHINE POLISHING PASTE it's a line of polishing pastes prepared according to a new formula, is available in three variants: acrylic, thermoplastic and metal, which allows it to be perfectly matched to various types of materials from which dentures are made.

4SHINE POLISHING POWDER

POLISHING POWDER
FOR THERMOPLASTIC AND ACRYLIC MATERIALS

4SHINE POLISHING POWDER - the pre-polishing powder for acrylic resins and thermoplastic materials that is used in place of a dental pumice.

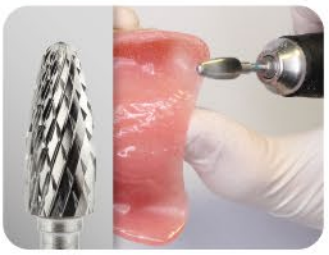
4SHINE CUTTERS

CUTTERS FOR PROCESSING
THERMOPLASTIC, ACRYLIC MATERIALS AND STONES

4SHINE CUTTERS is a series of cutters made of fine- grained tungsten carbide with high hardness, designed specifically for the needs of dental technicians.

4SHINE AC CUTTERS

CROSSCUT CUTTERS FOR PROCESSING ACRYLIC RESINS



Opt. 10.000-20.000 RPM

AC cutter 274.190.060

A large parabolic cutter with standard cross cuts for initial processing of acrylic resins, e.g., after deflasking.

Opt. 10.000-20.000 RPM

AC cutter 277.190.060

Large elliptical cutter with standard cross cuts for processing and smoothing of the palatal surface of acrylic dentures.

Opt. 10.000-20.000 RPM

AC cutter 273.190.040

Medium rounded cone cutter with standard cross cuts for detailing and smoothing acrylic dentures.

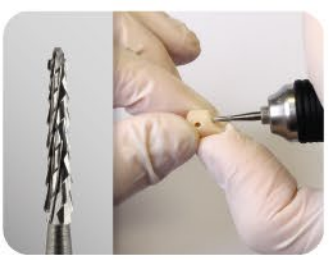
Opt. 10.000-20.000 RPM

AC cutter 198.190.023

A small conical cutter with fine cross cuts for corrections that require accuracy.

4SHINE TC CUTTERS

CROSSWISE CUT CUTTERS FOR PROCESSING THERMOPLASTIC MATERIALS



Opt. 10.000-20.000 RPM

TC drill 408.298.016

Drill with special cuts for making retention canals in acrylic and composite teeth.

Opt. 10.000-20.000 RPM

TC cutter 274.134.060

Large parabolic cutter with fine cross cuts for initial processing of thermoplastic materials, e.g., injection channels and denture rims.

Opt. 15.000 RPM

TC cutter 274.134.050

Medium parabolic cutter with fine cross cuts for detailing and smoothing thermoplastic dentures.

Opt. 10.000 RPM

TC cutter 199.134.023

Small conical cutter with fine cross cuts for the correction of flexible dentures.

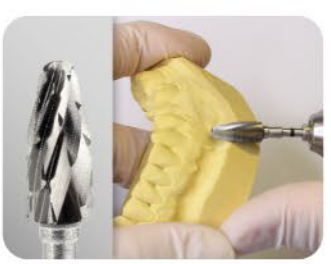
4SHINE SC CUTTERS

CROSSCUT CUTTERS FOR PROCESSING STONES

Opt. 8.000-12.000 RPM

SC cutter 274.220.060

Large parabolic cutter with thick cross cuts for processing dry dental stone models.



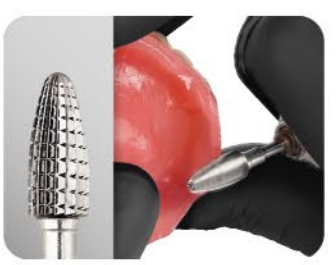
Opt. 8.000-12.000 RPM

SC cutter 274.223.060

Large parabolic cutter with extra-thick cross cuts for machining wet dental stone models.

4SHINE EC CUTTER

FREZ O PROSTYCH NACIĘCIACH DO OBRÓBKI MATERIAŁÓW MIĘKKICH I ELASTYCZNYCH



Opt. 18.000-20.000 RPM

EC Cutter 274.176.060

Duży paraboliczny frez o bardzo grubych, prostych nacięciach i dodatkowych poprzecznych nacięciach do obróbki materiałów miękkich i elastycznych.

ACRYLIC Q&A

1. Acrylic material does not polymerize

Each resin is designed to obtain specific parameters after the polymerization process. In order for the acrylic resin to polymerize well, the manufacturer's recommendations should be followed: ratio of powder to liquid and the parameters of the polymerization process, such as time and temperature, which are specified in the instructions for use of each product.

2. The waiting time for the cake is too long

The times stated in the instructions for use refer to the mixing ratio of the powder and liquid at room temperature (23°C). Follow the recommended mixing ratios and bear in mind that the temperature of the components and the environment has an influence on the first phases of polymerization of the resin. The lower temperature increases and the higher temperature shortens the waiting time for the cake.

3. Incorrect denture color

The color change of the acrylic material may be due to the wrong proportion of powder and liquid during preparation for the procedure. White streaks appearing after handing over the denture to the patient result from improper kneading of the acrylic dough with wet or cream-coated hands. To avoid this problem usage of HDPE gloves is recommend.

4. Discoloration resulting from the usage of dentures

Discoloration of the restorations during use by the patient results from improper care of the denture. Sludge from smoking, drinking coffee, dyes contained in consumed meals and even medications reduce the aesthetics of the denture. To prevent this, the denture should be perfectly polished to reduce the adhesion and sorption of substances from the oral cavity. Additionally, the patient must not use aggressive agents for cleaning dentures containing oxidizing substances, as this will whiten the color of the restoration.

5. Formation of a porous structure

This problem concerns a situation in which the process of making the restoration is disturbed and may appear at many stages of the procedure. In order to avoid pores in the structure of acrylic resin, the manufacturer's instructions regarding the procedure must be strictly followed. Possible causes of pores include:

- Incorrect mixing ratio of liquid and powder,
- Incorrect process of pressing the acrylic dough in the form under the hydraulic press,
- Incorrect parameters of time and temperature of the polymerization process,
- Too little acrylic dough in the flask,
- Model too dry or made of unsuitable plaster.

6. Raising the height of the occlusion

The appropriate height of the occlusion is the basis of a well-made prosthetic restoration. To avoid lifting it, follow the manufacturer's recommendations regarding the pressing time of the acrylic dough and its consistency when stuffing it into the flask. Important elements are also: the use of airtight polymerization flasks and ensuring that each element fits together before stuffing or pouring acrylic into the flask or mask.

ACRYLIC Q&A

7. The base does not fit on the model

The ill-fitting of the denture base from the model is caused by the polymerization contraction of the material. This can happen when the ratio of powder and liquid is wrong and the polymerization process is not correct. Particular attention should be paid to the temperature and time of heating and cooling the can, in accordance with the manufacturer's instructions in the instructions for use.

8. Acrylic teeth fall out of the denture

The teeth should be properly prepared for the polymerization process. The mucosal surface of the teeth should be roughened with a suitable cutter or stone. Each tooth must be thoroughly cleaned of wax residues during the process of scalding the wax. Before stuffing or pouring acrylic into the flask or mask, it is recommended to wipe the mucosal surfaces of acrylic teeth with monomer.

9. The denture often breaks

Each Everall7 acrylic resin has mechanical properties that exceed the minimum requirements of ISO standards. Problems with reduced mechanical properties may result from incorrect powder and liquid ratios, incorrect polymerization process or incorrect design of the thickness of denture. The individual anatomical features of the patient's prosthetic field or the points of trauma leading to cracking of the prosthesis are also important.

10. The prosthesis does not fit in the patient's mouth

The lack of fitting of the denture may result from a shrinkage of the material, or the problem may arise at the stage of improperly taken or stored impression. It is also important to properly prepare the impression for casting the model. In order to avoid disturbances in the dimensions or surface of the plaster model, particular attention should be paid to: the time from taking the impression to casting it, as well as selecting an appropriate disinfectant, safe for the material used to take the impression. Remnants of saliva and blood can disturb the prosthetic field, resulting in a poor fit of the restoration in the mouth.

11. Patient allergic reactions

Each acrylic resin, due to its chemical composition, can lead to an allergic reaction of the patient manifested by irritation, burning or dry mucosa. This is due to the presence of residual monomer after the polymerization process. If there is information about the patient's sensitivity to residual monomer, denture should be made out of Villacryl Thermo Press thermoplastic resin for dentures. To additionally minimize the possibility of an allergic reaction, you should:

- Strictly follow the ratio of powder and liquid,
- Follow the polymerization time and temperature of the process,
- Before handing over to the dentist, the finished denture should be soaked in water at room temperature for 48 hours.

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everall7
Trust the experience