

EA everall7



VILLACRYL SOFT



Cold polymerization acrylic material for temporary soft linings of acrylic dentures. **Villacryl SOFT** in the new formula does not contain dangerous phthalates, it has been tested by certified institutes and medical authorities. The stability of parameters and functional properties are guaranteed for 30 days of use in the patient's mouth.

CHARACTERISTICS

- Phthalate-free
- Cold curing formula
- For use in the dental laboratory

BENEFITS

- Easy to prepare and process
- Good adhesion to acrylic dentures
- Well-balanced softness

AVAILABLE PACKAGES

V150Z03 | Villacryl SOFT powder 60g + liquid 40ml + varnish 10ml

Color

T4 – Pink

EC Cutter 274.176.060

To increase the quality of work, we highly recommend a cutter for processing soft and flexible materials



VILLACRYL SOFT | Preparation Instructions



1
Take off the final functional impression with the existing denture.



2
Fill the functional impression body with **Stodent III** stone.



3
Fix the model with the denture in the reline jig (up to the largest bulge on artificial teeth).



4
Remove the denture from the model and peel off the impression material from the inner surface of the denture.



5
Trim the edges of the denture plate by 2-3 mm and make a 1 mm by 1.5 mm stepped notch in the denture using the **4Shine Cutter AC** series cutters.



6
Cover the working model with a brush twice with the **Izo-Sol** insulating liquid. Wait until the insulating film is formed.



7
Wipe the inner surface of the denture in the relining area with an acrylic monomer to degrease it.



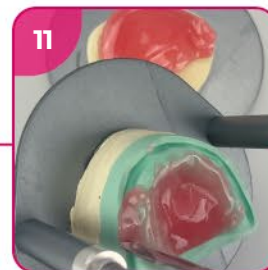
8
Measure 1g of liquid for 1.5g of powder.



9
Measure 1g of liquid for 1.5g of powder.



10
Mix in a chemically resistant cup and wait for gelling.



11
Apply the prepared material to the inner surface of the denture in the relining area and on an insulated stone model.



12
Place the denture with the applied material on the model and remove excess acrylic.



13
Tighten the screws of the reline jig and cure for 30 minutes at 65 °C and 2 bar pressure.



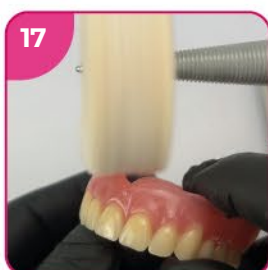
14
Remove excess of polymerized **Villacryl SOFT** with a scalpel.



15
Using the **4Shine EC 274.176.060** cutter, align the edge of the denture.



16
Pre-polish the denture using **4Shine Polishing Powder HARD**.



17
Polish to a high gloss using **4Shine Polishing Paste ACRYLIC**.



18
Apply a thin layer of varnish on the entire surface of the relining, repeat the operation after about 2 minutes.



19
Final appearance of the relined denture.



NOTICE!

More details and the video tutorial can be found at www.everall17.pl

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